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(21)出願番号 持續平3-27799 (71)出類人 000226998 日清製粉株式会社 - (22)出類日 平成3年(1991)1月30日 東京都中央区日本橋小網町19番12号 (72) 発明者 豊田 仁 埼玉県川越市大字笠幡5024番地61 (72) 発明者 辻 政弘 埼玉県川越市大字小堤62番地126 (72)発明者 櫻井 英之助 埼玉県入間郡大井町様ケ丘2丁目23番16号 (74)代理人 弁理士 高木 千萬 (外2名)

・ (54) 【発明の名称】 ピタミンA酸エステル化合物

(57)【要約】 (修正有)

【構成】次の一般式 (1) ~ (111) で表わされる、ピ タミンD類と全トランスピタミンA酸、1、3-シスピ タミンA酸及び9-シスピタミンA酸との新規なエステ 儿誘導体。

(上記式中、R) およびR) はいずれも水素原子である か、または一方がメチル基で他方が水素原子であるもの とし、AおよびBはいずれも水素原子であるか、または AとBとを一緒にして結合手を示すものとする)

【効果】このピタミンA酸エステルは皮膚潰瘍治療剤、 消化管遺瘍治療剤、抗腫瘍剤として優れた薬理作用を示 寸,

PTO 96-0283

S.T.I.C., Translations Branch

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(1) 天势一心大: [ LATACHE] 【開びの氷粘钻料】 [17]] \*

しこ録きでき害難時部、休るれる大きも献合出歴赴都の 【0003】ビタミンA離は上記したようにビタミンA 。さいてける世代とお始た

(111)

いないてなる世打ていてコルモ ろ、しかしながら、ビタミンス酸とビタミンDとのエス いてれる成プによご併公長18828-F8四周科でよ は最公長 6.8 トー8 ト四間 替立し 示関 され 元 人工 動 人 く ミセンバーロエイにイーか、さけだ下バテスエのンパー ロエグロイーのと始んくミヤン制え限むとこる下部繋ぎ 質然な用音のよごところをかれてスエンパーロルでるす 行う対話理主>と同てし目音に頭架のプレム鏡のそる鏡 人くミヤゴ 本市を対高野主なでえの品土【4000】 •るむき点欠いすみ

マトコール R.分上して土理活性を育さるものを選択する プロはコルテスエのこ、プモニュるで大きが勃飾の利頼 裁3)れマスエの趙んくミや3の斜向られてスエ趙んくミ ての官能性に脊目すると、上記したトコフェロールビタ **しと娘の娘んくミや当【顧黙さすらさよし好解が即棄】** [0002]

حججيك فالفريرين بريف بريف المنافقة المالية الشارية والمتالية والمتاريخ

-|付合3711元人工館んくミセコでけさ け去り (ですらのは下示き手合語でしご) 新一きら日とん とし、人もよび日はいずれも水来原子であるか、または る花丁子原素水はパヤいお: 別でもは1月、中方話土)

【限党が開幕の開発】

60年間に英国が用音 - アリン氏部部計びよら防急品組制を出省、防患品部割割 表でする代抗院育を終合公同 、ちば合出 れてたてのと競 Aくミヤ当ちロくミヤ当は印第本【程代用IFの土葬類】 [1000]

開が計論の手人の資材変別ですぎた変素なご前に合いて、 くミタコスジー 9、 増んじミタコスジー 5 1、鎖んごミ **も3人でイ全プリ来由コ合語時週不の削削だけ越んく** ミタンのニブリテ、さいフルも即復化ところれた行ブリ 定化などのビタミン人の単能はこのビタミン人酸を経由 支の路路遊断表土、批引白軍、勘別县主、さけむす。る **表写旨付るいてける大きら利封計間中の類の現套の果修** のとくミを当ので内引主、内古知合主のよれ一にれて人 くミや当ていおこ内市土計器人くミや当【街封の来勤】 [2000]

3

。る表でのより表示を理解本、アリ出見さら (1)大発一の大計即発本、されなす【8000】

行されらる。 【0006】 従ってアルコール配分としてビタミンA盤とのエステル化がこれ位に基みられてはいないが、自体ではまるアルコールをビタミンA盤とのエステル化に用い、そしてこれまでに合成されていなかったテル化に用い、そしてこれまでに合成されていなかった。 所収はエステル化誘導体をうることと、得られた化合物 の複雑活性の解明が望まれるところである。

【1000】 【認道を競化するための手段】本発明者もは、ビタミン\*

[83]

大が制の大は14m、組んくミセンスペーを16hを示す 【6出】

> るもで千束条木もれずいね:Sでよは、R、中方は土) のもされで千克条木が大めて基いモメがホーおさま、心 い 人おさまゆるもで千克条木もれずいは日でよおん、しょ ちは巻丁(でするものも下き手合替丁しご指しきと日と なると関コは合かいテスエ強んくミを当るれ

で(111) おうま(11) 、(1) 大学ーさし話している。 の次、おは合かれモスエ盤とくミを当の甲手本を介き示

友 設開 【下出】

(111)大砕ーおさま

(11) 天势一

0¢

0:

のよってはいまっておうことができる。 「000年年上における直接省合民では、ビタミンA 「000年年上における直接省合民では、ビタミンA 「000年年上における直接省合民では、ビタミンA がましていまった。このでは本本のは、ビタミンで いたしていまった。このは水本名の様、ジエディン、と、レーディ、シャップには「デーン」、マップによった。 は、この世代は東京とのハロゲンエーディ、ビターエルでは、シャップには「デーン」、マップには「デーン」、マップによいによっていまった。 は、「の世代は東京とのハロゲンをは、ビターロホル は、「の世代は東京とのハロゲンを記録は、ジャロホル は、「10世代は東京とのハロゲンを記録は、ビターには、「10世代は「10世代)に、ビターには、「10世代)、10世代)、「10世代)、1

し養宝で話せれるとよれたいと述。Aとよれ、A、中元) 市の民公さら開ロくミや当るれも示す(です許さお話さ によいところせも対決されてスエアせるの対プによいお

[017]

无势一心力。三郎新起

歯離唐のされこむ式表離んくミヤンスマー 0 されと示す

1 | 内部里 (阿酰東)

[0000]

るが、これらは本発明を現在するものではない。

・されて岩面松松の05~01、0、10~20~20年の北京日本、子以【610】

第台療剤、消化者清積治療剤、抗殖境剤として優れた薬 理作用を示し、医薬として有用である。 100181を発展して用いる場合・

また。 10017] 本発明のビタミンA陸エステルは、史書間 10017] 本発明のビタミンA陸エステルは、史書間 10017]

**世帯の森中八世界、寛外は代ごにいらればはにたないとればになっている。 ままごそのかいはは、代々いととはははないないませらはないはなはには、代々いととはははははないないますにはらればいましまがはでいましまりになっていまりになっています。** 

数で製品資格の製剤へ品幣の子科の財本規劃指立主収

( t· )

1 R (成現法) 1720cm<sup>1</sup>。 2 MR (CDC 1<sub>1</sub>) 50,54 (3H, s), 0.86 (3 H, d, 1 = 6 H z), 0.87 (3 H, d, 1 = 6 H z), 0.92 (3 H, d, 1 = 6 H z), 1.03 (6 H, s), 1.71 (3 H, s), 2.03 (3 H, 6 H, s), 2.17 (3 H, s), 2.17 (3 H, s), 3.4.8 (1 H, nation

よ、110歳の表題化合物を得た。

エマジャセン (100mg) 強いてきをヨーとマーと 1 3mgに (100mg) 11-ロコルル (1-ロコルル・アラード 11-ロコル (100mg) 11-ロコルト・アウェード (100mg) 11-ロード (100mg) 11-ロード (100mg) 11-ロード (100mg) 11-ロード (100mg) 11-ロード (100mg) 11-ロード (100mg) 11-ロード

コンサウンフェロールー13ージスーピタミント館エス (0.0.2.2) 実施圏 3

. (W) 878 5\m 8K

• (ZHII=: f

1 R (孫成法) 1720cm',

NAIR (CDC L<sub>1</sub>) 30.55 (3H, s), 0.82
(3H, d, J=6Hz), 0.84 (3H, d, J=6Hz), 1.03 (6H, s), 1.01
(3H, d, J=6Hz), 1.03 (6H, s), 1.01
(3H, s), 4.84 (1H, natiow m), 5.06 (1H, natiow m), 5.00 (1H, matiow m), 5.00 (1H, matiow m), 5.00 (1H, matiow m), 5.00 (1H, matiow m), 5.10 (1H, matiow m)

> . ('N') 8 8 8 9 \m 2 | 阿蘇東【1 2 0 0】

(できる) 現代をいる (できる) はいる (できる) はいる (できる) はいます (できる) できる (できる) にんり (

29 (3H' q' ]= 9H 7) ' 0' 0 5 (3H' q' ]= (3H' (3H' 8) ' 0' 3 5 (3H' 4) | 1 1 2 0 0 3 5 (3H' 8) ' 0' 3 (3H' 8) '

7、118而8の表題化台哲を再た。

11年 (100年) おいくきゅう 11年 (1100年) (1100年)

8 内部よくミセン・スペーセーリーロエアショカセンは スエ紹んくミセン・スペーセーリーロエアショカセンは スエ紹んくミセン・スペーピット

. ('M) 878 9\m 2K

• ( 2 Ot

1R (根穗法) 1720ca<sup>1</sup>, 30 以风 (CDC  $l_1$ )  $\delta$  0.55 (3H, s), 0.82 (3H, d) l = 6 Hz), 0.84 (3H, d) l = 6 Hz), 0.84 (3H, d) l = 6 Hz), 1.03 (3H, s), 1.01 (3H, d), 1 = 6 Hz), 1.03 (3H, s), 2.03 (3H, s), 2.17 (3H, s), 2.03 (3H, nation in), 5.01 (1H, s), 4.84 (1H, nation in), 5.01 (1H, s), 4.84 (1H, nation in), 5.01 (1H, s), 5.06 (1H, nation in), 5.01 (1H, s), 5.06 (2H, m), 5.05 (2H, m), 5.05 (1H, nation in), 5.07 (2H, m), 5.05 (1H, nation in), 5.05 (2H, m), 5.05 (1H, nation in), 5.05 (1H, nation in), 5.07 (2H, m), 5.05 (1H, nation in), 5.07 (2H, m), 5.05 (1H, nation in), 5.07 (2H, m), 5.05 (1H, nation in), 5.05 (2H, nation in), 5.05

。134mの表題化合物を得た。

イベル (1.5 ) 強ん くませ 3 - えぐ - まり - まっとり まかい 封回 3 2 阿威夷・プロ用き (200 ) 4 - ロエ

NAIR (CDC1<sub>1</sub>) 60.55 (3H, 8), 0.86 (3H, 4), 0.92 (3H, 4), 0.87 (3H, 4), 1.04(6H, 8), 0.92 (3H, 8), 4.84 (1H, 63H, 8), 2.01 (3H, 8), 3.0, 2.01 (3H, 8), 4.84 (1H, 63H, 63),  $6.02 \sim 6.33 (3H, 63)$ ,  $6.02 \sim 6.33 (5H, 63)$ ,  $6.03 \sim 6.33 (5H, 63)$ ,

1. 1. 1. 8 配の表現化合物でかた。

う面記に昇回さり回覧第一之に由る(8m0 0 1) 4 ー 0 ロエムぐ44年でに、(2m6 2) 観じくミ4月 - とく- 6 40

F 阿弥美【8200】 モスエ朝Aくシセン・スシーセーガーロエアシルはコロ

'(.K) 999 o/m SK

wo mate .H 1) 0.0.6 . (m .H 1) 0.0.6 . (m .H 2) 0.0.6 . (m .E.) 0.0.6 . (m .H 1) 0.0.6 . (m .H 2) 0.0.6 . (m .H 2) 0.0.6 . (m .H 2) 0.0.6 . (x H 2) 0.0.6 . (x H 3) 0.0.6 . (x H 4) 0.0.6 . (x H 4) 0.0.6 . (x H 4) 0.0.6 . (x H 5) 0.0.6 .

おどりたたる。たま園は、

 $H \circ I = i f \cdot p p \cdot H I \circ g I \cdot I \cdot (z H \circ I = f)$ .b .H I) 8.8.8 , (m .H  $\delta$ )  $\delta E .8 \sim 1.0.8$ 01

\*(.K) 829 5/W SK . (2H11=11, 12

wollen .H.1)  $|\tilde{\tau}|_{0}$  ,  $\tilde{\sigma}_{-}$  , (m .H.1)  $|0|_{0}$  ,  $\tilde{\sigma}_{-}$  , (mWOTHER THE ST. 4.84 (114, MARTON (6 H; s), 1, 7, 1 (3 H; s), 2, 0, 1 (3 H;

, (e. H.f.)  $2.8 \cdot \hat{e}$  , (m. H.g.)  $0.2 \cdot \hat{e}$  , (m

F0.1 , (5H6 = 1.16, HE) 10.1 , (5H6)

(9)

VITAMIN A ACID ESTER COMPOUNDS [Bitamin A San Esuteru Kagobutsu]

Hitoshi Toyoda, et al.

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UNITED STATES PATENT AND TRADEMARK OFFICE Washington, D.C. November 1995

Translated by: FLS, Inc.

- (19) Japan
- (12) Office Gazette for Unexamined Patent Applications (A)
- (11) Kokai (Unexamined Patent Application) No. 4-244058
- (43) Kokai Publication Date: September 1, 1992
- (21) Application No. 3-27799
- (22) Application Date: January 30, 1991
- (72) Inventors: Hitoshi Toyoda, Masahiro Tsuji, and Einosuke Sakurai
- (71) Applicant: Nisshin Seifun K.K.
- (51) IPC: C 07 C 103/20
- (54) VITAMIN A ACID ESTER COMPOUNDS
- (57) [Summary]

[Structure] New ester derivatives of D vitamins and total trans-vitamin A acid, 1,3 - cis-vitamin A acid, or 9-cis-vitamin A acid that are expressed by the following general formulas (I) ~ (III).

(In the aforesaid formulas,  $R_1$  and  $R_2$  are both hydrogen atoms, or one is a methyl group and the other a hydrogen atom. A and B are both hydrogen atoms, or A and B are put together and exhibit bonding hands).

[Effects] The vitamin A acid esters exhibit excellent medicinal effects as drugs for skin ulcers and digestive tract ulcers and as antitumor drugs.

[Claim 1] Vitamin A acid ester compounds expressed by the following formulas (I), (II), and (III):

(in the aforesaid formulas,  $R_1$  and  $R_2$  are both hydrogen atoms, or one is a methyl group and the other a hydrogen atom. A and B are both hydrogen atoms, or A and B are put together and exhibit bonding hands).

<sup>\*</sup>Numbers in the margin indicate pagination in the foreign text.

[Detailed Explanation of the Invention]
[0001]

[Field of Industrial Application] This invention pertains to ester compounds of vitamin D and vitamin A acid and to medicines that have said compounds as an active ingredient and that are effective as drugs for skin ulcer and digestive tract ulcer and as antitumor drugs.

[0002]

[Prior Technology] Vitamin A acid is biosynthesized from vitamin A alcohol in an organism and is regarded as an intermediate active substance for expressing the effects of vitamin A in an organism. That is, it has been elucidated that the functions of vitamin A, such as growth promotion, protein metabolism, and the stabilization of epithelial cell tissue, are implemented via this vitamin A acid. Total trans-vitamin A acid, 1, 3- cis- vitamin A acid, 9- cis- vitamin A acid, etc., are known as the vitamin A acids that result from the unsaturated linkage of its side chain.

[0003] As stated in the foregoing, vitamin A acid is considered to be an active-type compound of vitamin A, but it also tends to have problems caused by excessive amounts of the acid.

[0004] Focusing attention on the functions of vitamin A acid as an acid, the manufacture of useful substances by esterifying vitamin A acid, which has the aforesaid physiological activities, with an alcohol that also has physiological

activities has been proposed in, for example, Kokai 48-469 and Kokai 54-92967, which disclosed an ester of vitamin A acid and  $\alpha$ -tocopherol, that is,  $\alpha$ -tocopherol vitamin A acid ester. However, the ester of vitamin A acid and vitamin D is not yet known.

[0005]

[Problems that the Invention Intends to Solve] Looking at the functionalities of vitamin A acid as an acid, it can be imagined that esterified vitamin A acid derivatives similar to the aforesaid tocopherol can be created, and the selection of an alcohol component with physiological activities for this ester presents the possibility of yielding a pharmaceutical substance that has new medicinal effects.

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[0006] Therefore, although this has not been tried yet, using an alcohol that itself has physiological activities for the alcohol component when esterifying it with vitamin A acid, a creation of a new esterified derivative is expected, and also the elucidation of the medicinal activities of the obtained compound is desired.

[0007]

[Procedure to Solve the Problems] The inventors researched hard to find a new vitamin A acid esterified derivative that could be created by esterifying vitamin A acid with an alcohol that has physiological activities, and, as a result, they found that a new vitamin A esterified compound could be obtained by esterifying vitamin A acid and vitamin D and that the obtained vitamin A acid ester compound exhibited excellent medicinal

effects, thereby completing this invention.

[0008] That is, this invention pertains to vitamin A acid ester compounds expressed by the following formulas (I), (II), and (III):

(in the aforesaid formulas,  $R_1$  and  $R_2$  are both hydrogen atoms, or one is a methyl group and the other a hydrogen atom. A and B are both hydrogen atoms, or A and B are put together and exhibit bonding hands).

[0009] The vitamin A acid ester compound of this invention that is expressed by the aforesaid general formula (I), (II), or

(III) is obtained by reacting total trans-vitamin A acid expressed by the following structural formula:

[Chem. 7]

1,3- cis- vitamin A acid expressed by the following formula:

[Chem. 8]

9- cis- vitamin A acid expressed by the following formula:

[Chem. 9]

<u>/486</u>

or their functional derivatives, with D vitamins expressed by the following general formula:

[Chem. 10]

(where  $R_1$ ,  $R_2$ , A, and B are defined as above) by a commonly known method to form an ester.

[0010] This esterification reaction is conducted by directly condensing the aforesaid vitamin A acids and D vitamins in the presence of a condensation agent, such as dicyclohexylcarbodiimide (DCC) or trifluoroacetic anhydride, by transesterifying a lower alkylester of the vitamin A acids and D vitamins in the presence of a transesterification catalyst, or by converting the vitamin A acids into acid halides, which are then made to react with D vitamins in the presence of an acid bonding agent, such as an inorganic or organic base.

[0011] The aforesaid direct condensation reaction of vitamin A acids and D vitamins in the presence of DCC is conducted by reacting a mixture of vitamin A acid and D vitamins in the ratio of 1 ~ 3 : 3 ~ 1 by mole, preferably a mixture of an equal mole ratio, in an organic solvent, such as a hydrocarbon solvent (benzene, toluene, hexane, etc.), an ether (diethylether, diisopropylether, tetrahydrofuran, etc.), or a halogen solvent (dichloromethane, chloroform, carbon tetrachloride, etc.), in the presence of DCC in an amount of 0.5 ~ 3.0 times that of the moles of the vitamin A acid at a temperature ranging from room temperature to the boiling point temperature over a period of a few minutes to several days.

[0012] The aforesaid direct condensation reaction of vitamin A acids and D vitamins in the presence of trifluoroacetic anhydride is conducted by reacting a mixture of vitamin A acid

and D vitamins in the ratio of 1 ~ 3 : 3 ~ 1 by mole, preferably a mixture of an equal mole ratio, in an organic solvent, such as a hydrocarbon solvent (benzene, toluene, hexane, etc.), an ether (diethylether, diisopropylether, tetrahydrofuran, etc.), or a halogen solvent (dichloromethane, chloroform, carbon tetrachloride, etc.), in the presence of trifluoroacetic anhydride in an amount of 0.5 ~ 3.0 times that of the moles of the vitamin A acid at a temperature ranging from room temperature to the boiling point temperature over a period of a few minutes to several days.

[0013] The aforesaid transesterification is conducted by reacting a lower alkylester, such as methylester, of vitamin A acid with D vitamins in an amount of 0.5 ~ 3 times that of the moles of the vitamin A acid, preferably in the same mole amount, in an organic solvent, such as a hydrocarbon solvent (benzene, toluene, hexane, etc.), an ether (diethylether, diisopropylether, tetrahydrofuran, etc.), or a halogen solvent (dichloromethane, chloroform, carbon tetrachloride, etc.), in the presence of sodium methoxide, potassium-t-butoxide, etc., as a transesterification agent.

[0014] In the case of esterifying by the acid halide method, vitamin A acid or its alkali salt is converted into acid chloride with a chlorinating agent, such as oxalyl chloride, and this reacts with vitamin D in an organic solvent in the presence of a base, such as pyridine.

- [0015] As discussed above, vitamin A esters can be synthesized by various methods, but it is preferable to carry out the reaction under conditions as mild as possible in order to maintain vitamin A acid's stereo-structure with conjugated double bonds and to prevent isomerization and cyclization reactions. For this reason, the esterification by trifluoroacetic anhydride is most suitable.
- [0016] The vitamin A acid compounds obtained by these methods can be refined easily to a high purity by adsorption chromatography or molecular distillation, thereby making it applicable for pharmaceutical purposes.
- [0017] The vitamin A acid esters of this invention are useful as medicine, exhibiting excellent medicinal effects as drugs for skin ulcers and digestive tract ulcers and as antitumor drugs.
- [0018] When using the compounds of this invention for medicine, they can be mixed with a carrier, excipient, diluent, etc., and administered in the form of powder, pills, capsules, granules, injection drugs, suppositories, ointments, etc. The amount to be administered depends on the patient's symptoms, age, weight, etc., but 10 ~ 500mg per day is normally adequate for an adult.
- [0019] The following explains this invention in further detail, referring to implemented examples, but they do not restrict this invention.

[0020]

[Implemented Examples] Implemented Example 1
Cholecalciferol vitamin A acid ester

While stirring, trifluoroacetic anhydride (0.47 ml) was dropped at room temperature into the mixture of vitamin A acid (0.79 g) and isopropylether (8 ml), and the mixture was stirred for 15 minutes. Subsequently, an isopropylether (1.3 ml) solution of cholecalciferol (vitamin  $D_3$ ) (1.00 g) was dropped into it over a period of 10 minutes, and the mixture was stirred for 1 hour and 30 minutes at room temperature. Aqueous ammonia (1.3 ml) was then added to it and stirred for another 1 hour and 30 minutes. The reacted solution was washed with water and saturated salt water, dried with magnesium sulfuric anhydride, and then concentrated. The residue was refined by a silica-gel chromatography (the eluate: 20% ethyl acetate-hexane), thereby yielding 1.13g of the title compound.

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IR (a liquid film method) 1720 cm<sup>-1</sup>.

NMR (CDCl<sub>3</sub>)  $\delta$  0.54 (3H. s). 0.86 (3H. d. J = 6Hz). 0.87 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.03 (6H. s). 1.71 (3H. s). 2.00 (3H. s). 2.34 (3H. s). 4.84 (1H. narrow m). 5.00 (1H. m). 5.06 (1H. narrow m). 5.77 (1H. s). 6.00 - 6.35 (6H. m). 6.98 (1H. dd. J<sub>1</sub> = 15Hz. J<sub>2</sub> = 11Hz).

MS m/e 666 ( $M^{[illegible]}$ ).

[0021] Implemented Example 2
Ergocalciferol vitamin A acid ester

While stirring, trifluoroacetic anhydride (0.46ml) was dropped at room temperature into the mixture of vitamin A acid (0.78g) and isopropylether (8ml), and the mixture was stirred for 15 minutes. Subsequently, an isopropylether (1.3ml) solution of ergocalciferol (vitamin D<sub>2</sub>) (1.00 g) was dropped into it over a period of 10 minutes, and the mixture was stirred for 1 hour and 30 minutes at room temperature. Aqueous ammonia (1.3ml) was then added to it and stirred for another 1 hour. The reacted solution was washed with water and saturated salt water, dried with magnesium sulfuric anhydride, and then concentrated. The residue was refined by a silica-gel chromatography (the eluate: 20% ethyl acetate-hexane), thereby yielding 1.21g of the title compound. IR (a liquid film method) 1720 cm<sup>-1</sup>.

NMR (CDCl<sub>3</sub>)  $\delta$  0.55 (3H. s). 0.82 (3H. d. J = 6Hz). 0.84 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.01 (3H. d. J = 6Hz). 1.03 (6H. s). 1.71 (3H. s). 2.00 (3H. s). 2.35 (3H. s). 4.84 (1H. narrow m). 5.00 (1H. m). 5.06 (1H. narrow m). 5.20 (2H. m). 5.77 (1H. s). 6.00 - 6.35 (6H. m). 6.98 (1H. dd. J<sub>1</sub> = 15Hz. J<sub>2</sub> = 11Hz).

MS m/e 678  $(M^{[illegible]})$ .

[0022] Implemented Example 3

Cholecalciferol - 1,3 - cis - vitamin A acid ester

Using 1,3 - cis - vitamin A acid (79 mg) and cholecalciferol (100 mg), 110 mg of the title compound was obtained in the same manner as in Implemented Example 1.

IR (a liquid film method)  $1720 \text{ cm}^{-1}$ .

NMR (CDCl<sub>3</sub>)  $\delta$  0.54 (3H. s). 0.86 (3H. d. J = 6Hz). 0.87 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.03 (6H. s). 1.71 (3H. s). 2.03 (3H. s). 2.17 (3H. s). 4.84 (1H. narrow m). 5.00 (1H. m). 5.06 (1H. narrow m). 5.95 (1H. s). 6.01 - 6.32 (5H. m). 7.04 (1H. dd. J<sub>1</sub> = 15Hz. J<sub>2</sub> = 11Hz). 7.84 (1H. d. J = 15Hz). MS m/e 666 ( $M^{\text{LillegibleJ}}$ ).

[0023] Implemented Example 4

Cholecalciferol - 9 - cis - vitamin A acid ester

Using 9 - cis - vitamin A acid (79 mg) and cholecalciferol (100 mg), 118 mg of the title compound was obtained in the same manner as in Implemented Example 1.

IR (a liquid film method) 1720 cm<sup>-1</sup>.

NMR (CDCl<sub>3</sub>)  $\delta$  0.55 (3H. s). 0.86 (3H. d. J = 6Hz). 0.87 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.04 (6H. s). 1.71 (3H. s). 2.01 (3H. s). 2.37 (3H. s). 4.84 (1H. narrow m). 5.00 (1H. m). 5.06 (1H. narrow m). 5.82 (1H. s). 6.02 - 6.33 (5H. m). 6.67 (1H. d. J = 16Hz). 7.15 (1H. dd. J<sub>1</sub> = 15Hz. J<sub>2</sub> = 11Hz). MS m/e 666 (M<sup>[illegible]</sup>).

[0024] Implemented Example 5

Ergocalciferol - 1,3 - cis - vitamin A acid ester

Using 1,3- cis - vitamin A acid (78 mg) and ergocalciferol (100 mg), 134 mg of the title compound was obtained in the same manner as in Implemented Example 2.

IR (a liquid film method)  $1720 \text{ cm}^{-1}$ .

NMR (CDCl<sub>3</sub>)  $\delta$  0.55 (3H. s). 0.82 (3H. d. J = 6Hz). 0.84 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.01 (3H. d. J = 6Hz). 1.03

(3H. s). 1.71 (3H. s). 2.03 (3H. s). 2.17 (3H. s). 4.84 (1H. narrow m). 5.01 (1H. s). 5.06 (1H. narrow m). 5.20 (2H. m). 5.95 (1H. s). 6.00 - 6.34 (5H. m). 7.03 (1H. dd.  $J_1$  = 15Hz.  $J_2$  = 11Hz). 7.84 (1H. d. J = 15Hz). MS m/e 678 (M<sup>[illegible]</sup>).

[0025] Implemented Example 6

Ergocalciferol - 9 - cis - vitamin A acid ester

Using 9 - cis - vitamin A acid (78 mg) and ergocalciferol (100 mg), 118 mg of the title compound was obtained in the same manner as in Implemented Example 2.

IR (a liquid film method) 1720 cm<sup>[-1]</sup>.

NMR (CDCl<sub>3</sub>)  $\delta$  0.54 (3H. s). 0.82 (3H. d. J = 6Hz). 0.92 (3H. d. J = 6Hz). 1.01 (3H. d. J = 6Hz). 1.04 (6H. s). 1.71 (3H. s). 2.01 (3H. s). 2.37 (3H. s). 4.84 (1H. narrow m). 5.00 (1H. m). 5.07 (1H. narrow m). 5.20 (2H. m). 5.82 (1H. s). 6.01 - 6.35 (5H. m). 6.68 (1H. d. J = 16Hz). 7.15 (1H. dd. J<sub>1</sub> = 15Hz. J<sub>2</sub> = 11Hz).

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MS m/e 678 ( $M^{[illegible]}$ ).

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